11

Dart Aerospace Ltd.

	· · · · · · · · · · · · · · · · · · ·		
Date:	Wednesday, 4/5/2008 8:23:56 PM		•
User:	Klim Johnston	Process Sheet	
Customer Job Number Estimate Num		Drawing Name Part Number	: VERTICAL REFFERENCE DOOR ASSEMBLY : D412711041
P.O. Number	: 4/5/2006 S.O. No. : NVA	Drawing Number	N/A
This Iscue	: 4/5/2006 S.O. No. : No.	Project Number	· · · · · · · · · · · · · · · · · · ·
Praht Rev.	: NC : WIPA Type : PURCHASED PAR		
First lasue		Material	. N/A
Previous Run	: 26542		: 4/21/2006
Written By	SK MCOMMENT F	Ble Due Date	
Checked & Ap	proved By : The Old OLT: Old		
Comment	: Est Rev;A 04.08.18 New Issue	KJ/DS	
Additional Pro			
Apakional Pro	in net		
fal Niverbag	TRANSPORTER HALL WILL SHATE DIR FIRM		
Job Number:		Description :	
Seq.#:	Machine Or Operation:		
1.0	PG	PURCHASING	T HEREIGH DY'N OLD IL ARTHE RATH (1911)
			118167 (188 2210) (2310) (3115)
Ce	omment: PURCHASING		,
	to Facile Co	pters	·
	"Assembly of D412-711-041 Door Assemb	ly in accordance with Dart IP	P D412-711-041"
	Send a copy of this IPP	(20	6/04/10 (i)
20	D412711041	Vertical Ref. Door Assy	
2.0			
Ċ	enument diff.	1.0000 Each(s)	
	Vertical Ref. Door Assy	217077 2001//200	7
3.0	OUTSIDE SERVICE	OUTSIDE SERVICES	LARACE WALL VARIOUS HAD
			:
			(A)
C	omment: Sub-Contracting OUTSIDE SERVICES		
	·		1
1	EAGLE		
	EAGLE Pick:Qty Part Number Description Bo 1 204-030-853-119 LH Co-pilot Door	atch 1 ++ r- a	
l	1 204-030-853-119 LH Co-pilot Door	<u> 429 5</u> 8	
ŀ	Attach serviceable tags		
l	- Marine III - B		
1			
	2- EAGLE		
1	Fabricate/Pick the following parts to go into	o the door in accordance with	h: D2046902 Sheet
	1 Rev. 3	a are mere or many or many a con-	
Ì			•
1	D2046902 Sheet 2 Rev. 2		
	D2045902 Sheet 3 Rev. 0		
	D2046901 Sheet 3 Rev. 1		
			. / 1 .
1	Qty Part Number Description B	alch	10 41/
1	1 EB212-100L / EA20469-3 Window	06-007084	2 11 (1)
	1 EA20469-05 Rubber Strip	05-002898	JUXLY.
			Form: rprocess
Pane 1			* ************************************

! : Wednesday, 4/5/2006 3:23:55 PM Date: Process Sheet User: Kim Johnston Drawing Name: VERTICAL REFFERENCE DOOR ASSEMBLY Customer: CU-DAR001 Dart Hellcopters Services Part Number: 0412711041 lob Number: 26543 JobNumber: Description: Seq.#: Machine Or Operation: Aluminum Strip 20357 EA20469-06 Angle EA20469-07 Placard EA20469-08 Rear Rib Assy EA20469-10 Angle EA20469-11 EA20469-12 Fwd Rib Window W.D. EA20469-13 Window Retainer EA20469-14 Armrest Assy EA20469-16 Angle EA20469-17 Door Inner Skin W.O 4055 EA20469-18 EA20469-21 Door Cover Panel 4.0 4055 W.O 4035 2 EA20469-23 Link EA20469-24 Rod EA20469-25 Arm Assy Material Certification / Proof of Traceability / Certificate of Conformity required 3-EAGLE Pick: Qty Part Number Description Batch 14 AN3-3ABolt 1200/5678 22 AN3-4ABOILAT (1503K) 24 AN3-7ABoll/200022002 6 AN960-6L Washer 401.3051 90 AN960-10L Washer 470503 Rivot 1500 34 GR3242-4-2 135MS20426AD3-3 Rivet 4200 140MS20426AD4-3 Rivet ATCOOC 25 MS20470AD3-3 90 MS20470AD4-3 Rivet AZC Nul. 2257222 24 MS21042L3 2 MS21042L06 Nut 1/20 0427 Nut Plate 12000 13 MS21009L3 MS21069Ľ08 Nut Plate 15050 Nut Plate 220025 MS21071L3 MS21071L08 Nut Plate 270502 MS21075L3 Nut Plate 1200134170 2 MS24677-12 Screw 1000/173/ MS27039-1-09 Screw 2705016 160 4-Assemble door in accordance with: D2046901 Sheet 2 Rev. 6 EA20469-15 or wiring harness at this time.

Page 2

Form: rprocess

11 Wednesday, 4/5/2006 3:23:55 PM Date: User: Kim Johnston **Process Sheet** Drawing Name: VERTICAL REFFERENCE DOOR ASSEMBLY Customer: CU-DAR001 Dart Helicopters Services Part Number: D412711041 **Јов Number: 26543** Job Number: Description: Machine Or Operation: Se q. #: 5-Apply Dart P/N & B/N using fine point permanent marker INSPECT 100% KITS FOR COMPLETENESS 004/5 4.0 Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS Send this W/O back to DartKit to be stocked at Eagle PACKAGING RESOURCE #1 PACKAGING 1 5.0 octal back. Comment: PACKAGING RESOURCE #1 identify and Stock Location: DOCUMENT CONTROL Comment: DOCUMENT CONTROL W 06-US.18 Inspection Level 21 Job Completion

Page 3

Form: rprocess

	DA	R	7
--	----	---	---

Purchase Order

Date Page Apr 10, 2006 Purchase Order Number P000000978

Dart Aerospace Ltd 1270 Aberdeen St Hawksbury, Ontario K6A 1K7 Phone: (613)632-9577 (613)832-1053 Fax:

Vendor Address: Eagle Copters Maintenance Ltd.

823 McTaylsh Road

Calgary, AS T2E 7G9 Canada Phone (403) 250-Fax (403) 250-

(403) 250-7370 (403) 250-7110

Ship To:

Main Finished Goods Location

Dart Aerospace Ltd

1270 Aberdeen St Hawksbury, Ontario K6A 1K7

Reference Contact Vendor Number PO Date Terms Shìp Via Expected Arrival Apr 28, 2006 VC-EAG002 Apr 10, 2006 N30

Qty. Ordered	Item Number		Description	Expected Arrival	Ship	Unit Cost	ນວາ	NI	Extended Price
1.0000		Vortice Comments	Description In Ref. Door Assy In ASSEMBLY OF D4 ACCORDANCE WITH	Arrival 4/26/2006 2-711-041 D	Ship No OOR AS	900.000000 SEMBLY IN	Each		Extended Price
Comments:			Tex Summary: GST GSTME GSTND Entered By:	i S	0.00	Less; Included tax Subtotal Total tax Total purchase of	der in		0.00 900.00 63.00
			Approved By:	<u> </u>	ı	CAD Dollars	l		983.00

Wednesday, 4/5/2006 3:23:55 PM Date Kim Johnston **Process Sheet** : VERTICAL REFFERENCE DOOR ASSEMBLY **Drawing Name** : CU-DAR001 Dart Helicopters Services Customer : 26543 Job Number : 10902 **Estimate Number** : D412711041 **Part Number** P.O. Number : N/A : 4/5/2006 **Drawing Number** S.O. No. : This Issue : N/A **Project Number** Prsht Rev. : NC **Drawing Revision** : N/A : PURCHASED PARTS : // Type First Issue : N/A Material : 26542 **Previous Run** Each : 4/21/2006 Qty: 1 Um: **Due Date** Written By **Checked & Approved By** New Issue KJ/DS Comment **Additional Product** Job Number: Description: **Machine Or Operation:** Seq. #: **PURCHASING** 1.0 PG Comment: PURCHASING 978 Issue P/O: _ to Eagle Copters "Assembly of D412-711-041 Door Assembly in accordance with Dart IPP D412-711-041" 1206104110 Send a copy of this IPP D412711041 2.0 1.0000 Each(s) Comment: Qtv.: 1.0000 Each(s)/Unit Total: Vertical Ref. Door Assy **OUTSIDE SERVICES** 3.0 Comment: Sub-Contracting OUTSIDE SERVICES **EAGLE** Pick:Qty Part Number Description Batch 1 204-030-853-119 LH Co-pilot Door Attach serviceable tags 2- EAGLE D2046902 Sheet Fabricate/Pick the following parts to go into the door in accordance with: 1 Rev. 3 D2046902 Sheet 2 Rev. 2 D2046902 Sheet 3 Rev. 0 D2046901 Sheet 3 Rev. 1 **Qty Part Number** Description 1 EB212-100L / EA20469-3 Window 1 EA20469-05 Rubber Strip

Dart Ae	rospace Ltd							
W/O:			WORK ORDER (CHANGES			· · · · · · · · · · · · · · · · · · ·	
DATE	STEP	PR	E	y Date	te Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
								·
Part No	:	PAR #:	Fault Category:	NCR:	Yes No DO	QA:	Date: _	
				C	QA: N/C Clos	ed:	Date: _	
NCR:			WORK ORDER NON-CON	FORMANCE (NCR)	.,		
		_	Corrective Action	9 Section B				1

NCR:			WORK ORDE	ER NON-CONFORMAN	CE (NCR)								
		Description of NC	Corrective Action Section B					Corrective Action Section B		ection B Verification App		Approval	Annroyal
DATE STEP	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector					
						·							
								,					

NOTE: Date & initial all entries

Customer:	CU-DAR001 Dart Helicopters Services Drawing	Name: VERTICAL REFFERENCE DOOR ASSEMBLY
Job Number:	26543 Part No	umber: D412711041
Job Number:		1
Seq. #:	Machine Or Operation:	Description :
	1 EA20469-06 Aluminum Strip	
	1 EA20469-07 Angle	
	1 EA20469-08 Placard	
	1 EA20469-10 Rear Rib Assy	
	1 EA20469-11 Angle	
	1 EA20469-12 Fwd Rib	
	1 EA20469-13 Window	
	1 EA20469-14 Window Retainer	
	1 EA20469-16 Armrest Assy	
	1 EA20469-17 Angle	
	1 EA20469-18 Door Inner Skin	
	1 EA20469-21 Door Cover Panel	
	2 EA20469-23 Link	
	1 EA20469-24 Rod	
	EA20469-24 Rod EA20469-25 Arm Assy Material Certification / Proof of Traceability / Certificate of Confor	
	1 EA20469-24 Rod 1 EA20469-25 Arm Assy Material Certification / Proof of Traceability / Certificate of Confor 3-EAGLE Pick:	rmity required
	1 EA20469-24 Rod 1 EA20469-25 Arm Assy Material Certification / Proof of Traceability / Certificate of Confor 3-EAGLE Pick: Qty Part Number Description Batch	
	1 EA20469-24 Rod 1 EA20469-25 Arm Assy Material Certification / Proof of Traceability / Certificate of Confor 3-EAGLE Pick: Qty Part Number Description Batch 14 AN3-3ABolt	
	1 EA20469-24 Rod 1 EA20469-25 Arm Assy Material Certification / Proof of Traceability / Certificate of Confor 3-EAGLE Pick: Qty Part Number Description Batch 14 AN3-3ABolt 22 AN3-4ABolt	
	1 EA20469-24 Rod 1 EA20469-25 Arm Assy Material Certification / Proof of Traceability / Certificate of Confor 3-EAGLE Pick: Qty Part Number Description Batch 14 AN3-3ABolt 22 AN3-4ABolt 24 AN3-7ABolt	
	1 EA20469-24 Rod 1 EA20469-25 Arm Assy Material Certification / Proof of Traceability / Certificate of Confor 3-EAGLE Pick: Qty Part Number Description Batch 14 AN3-3ABolt 22 AN3-4ABolt 24 AN3-7ABolt 6 AN960-6L Washer	
	1 EA20469-24 Rod 1 EA20469-25 Arm Assy Material Certification / Proof of Traceability / Certificate of Confor 3-EAGLE Pick: Qty Part Number Description Batch 14 AN3-3ABolt 22 AN3-4ABolt 24 AN3-7ABolt 24 AN3-7ABolt 6 AN960-6L Washer 90 AN960-10L Washer	
	1 EA20469-24 Rod 1 EA20469-25 Arm Assy Material Certification / Proof of Traceability / Certificate of Confor 3-EAGLE Pick: Qty Part Number Description Batch 14 AN3-3ABolt 22 AN3-4ABolt 24 AN3-7ABolt 25 AN960-6L Washer 90 AN960-10L Washer 31 CR3242-4-2 Rivet	
	1 EA20469-24 Rod 1 EA20469-25 Arm Assy Material Certification / Proof of Traceability / Certificate of Confor 3-EAGLE Pick: Qty Part Number Description Batch 14 AN3-3ABolt 22 AN3-4ABolt 24 AN3-7ABolt 6 AN960-6L Washer 90 AN960-10L Washer 34 CR3242-4-2 Rivet 335MS20426AD3-3 Rivet	
	1 EA20469-24 Rod 1 EA20469-25 Arm Assy Material Certification / Proof of Traceability / Certificate of Confor 3-EAGLE Pick: Qty Part Number Description Batch 14 AN3-3ABolt 22 AN3-4ABolt 24 AN3-7ABolt 6 AN960-6L Washer 90 AN960-10L Washer 34 CR3242-4-2 Rivet 135MS20426AD3-3 Rivet 140MS20426AD4-3 Rivet	
	1 EA20469-24 Rod 1 EA20469-25 Arm Assy Material Certification / Proof of Traceability / Certificate of Confor 3-EAGLE Pick: Qty Part Number Description Batch 14 AN3-3ABolt 22 AN3-4ABolt 24 AN3-7ABolt 6 AN960-6L Washer 90 AN960-10L Washer 34 CR3242-4-2 Rivet 135MS20426AD3-3 Rivet 140MS20426AD4-3 Rivet	
	1 EA20469-24 Rod 1 EA20469-25 Arm Assy Material Certification / Proof of Traceability / Certificate of Confor 3-EAGLE Pick: Qty Part Number Description Batch 14 AN3-3ABolt 22 AN3-4ABolt 24 AN3-7ABolt 6 AN960-6L Washer 90 AN960-10L Washer 90 AN960-10L Washer 135MS20426AD3-3 Rivet 140MS20426AD4-3 Rivet 25 MS20470AD3-3 Rivet 90 MS20470AD4-3 Rivet	
	1 EA20469-24 Rod 1 EA20469-25 Arm Assy Material Certification / Proof of Traceability / Certificate of Confor 3-EAGLE Pick: Qty Part Number Description Batch 14 AN3-3ABolt 22 AN3-4ABolt 24 AN3-7ABolt 6 AN960-6L Washer 90 AN960-10L Washer 34 CR3242-4-2 Rivet 135MS20426AD3-3 Rivet 140MS20426AD4-3 Rivet 25 MS20470AD3-3 Rivet 90 MS20470AD4-3 Rivet 24 MS21042L3 Nut	
	1 EA20469-24 Rod 1 EA20469-25 Arm Assy Material Certification / Proof of Traceability / Certificate of Confor 3-EAGLE Pick: Qty Part Number Description Batch 14 AN3-3ABolt 22 AN3-4ABolt 24 AN3-7ABolt 6 AN960-6L Washer 90 AN960-10L Washer 34 CR3242-4-2 Rivet 135MS20426AD3-3 Rivet 140MS20426AD4-3 Rivet 25 MS20470AD3-3 Rivet 90 MS20470AD4-3 Rivet 24 MS21042L3 Nut 25 MS21042L06 Nut	
	1 EA20469-24 Rod 1 EA20469-25 Arm Assy Material Certification / Proof of Traceability / Certificate of Confor 3-EAGLE Pick: Qty Part Number Description Batch 14 AN3-3ABolt 22 AN3-4ABolt 24 AN3-7ABolt 6 AN960-6L Washer 90 AN960-10L Washer 90 AN960-10L Washer 135MS20426AD3-3 Rivet 140MS20426AD4-3 Rivet 25 MS20470AD3-3 Rivet 90 MS20470AD4-3 Rivet 24 MS21042L3 Nut 2 MS21042L06 Nut 13 MS21069L3 Nut Plate	
	1 EA20469-24 Rod 1 EA20469-25 Arm Assy Material Certification / Proof of Traceability / Certificate of Confor 3-EAGLE Pick: Qty Part Number Description Batch 14 AN3-3ABolt 22 AN3-4ABolt 24 AN3-7ABolt 6 AN960-6L Washer 90 AN960-10L Washer 34 CR3242-4-2 Rivet 135MS20426AD3-3 Rivet 140MS20426AD4-3 Rivet 25 MS20470AD3-3 Rivet 90 MS20470AD4-3 Rivet 24 MS21042L3 Nut 2 MS21042L06 Nut 13 MS21069L3 Nut Plate 8 MS21069L08 Nut Plate	
	1 EA20469-24 Rod 1 EA20469-25 Arm Assy Material Certification / Proof of Traceability / Certificate of Confor 3-EAGLE Pick: Qty Part Number Description Batch 14 AN3-3ABolt 22 AN3-4ABolt 24 AN3-7ABolt 6 AN960-6L Washer 90 AN960-10L Washer 34 CR3242-4-2 Rivet 135MS20426AD3-3 Rivet 140MS20426AD4-3 Rivet 25 MS20470AD3-3 Rivet 29 MS20470AD4-3 Rivet 20 MS20470AD4-3 Rivet 21 MS21042L3 Nut 22 MS21042L06 Nut 23 MS21069L08 Nut Plate 24 MS21071L3 Nut Plate 25 MS21071L3 Nut Plate	
	1 EA20469-24 Rod 1 EA20469-25 Arm Assy Material Certification / Proof of Traceability / Certificate of Confor 3-EAGLE Pick: Qty Part Number Description Batch 14 AN3-3ABolt 22 AN3-4ABolt 24 AN3-7ABolt 6 AN960-6L Washer 90 AN960-10L Washer 34 CR3242-4-2 Rivet 135MS20426AD3-3 Rivet 140MS20426AD4-3 Rivet 25 MS20470AD4-3 Rivet 29 MS21042L3 Nut 2 MS21042L3 Nut 2 MS21069L3 Nut Plate 8 MS21069L08 Nut Plate 1 MS21071L08 Nut Plate 1 MS21071L08 Nut Plate 1 MS21071L08 Nut Plate	
	1 EA20469-24 Rod 1 EA20469-25 Arm Assy Material Certification / Proof of Traceability / Certificate of Confor 3-EAGLE Pick: Qty Part Number Description Batch 14 AN3-3ABolt 22 AN3-4ABolt 24 AN3-7ABolt 6 AN960-6L Washer 90 AN960-10L Washer 34 CR3242-4-2 Rivet 135MS20426AD3-3 Rivet 140MS20426AD4-3 Rivet 25 MS20470AD4-3 Rivet 90 MS20470AD4-3 Rivet 24 MS21042L3 Nut 2 MS21042L06 Nut 13 MS21069L3 Nut Plate 1 MS21071L3 Nut Plate 1 MS21071L08 Nut Plate 9 MS21075L3 Nut Plate 9 MS21075L3 Nut Plate	
	1 EA20469-24 Rod 1 EA20469-25 Arm Assy Material Certification / Proof of Traceability / Certificate of Confor 3-EAGLE Pick: Qty Part Number Description Batch 14 AN3-3ABolt 22 AN3-4ABolt 24 AN3-7ABolt 6 AN960-6L Washer 90 AN960-10L Washer 34 CR3242-4-2 Rivet 135MS20426AD3-3 Rivet 140MS20426AD4-3 Rivet 25 MS20470AD4-3 Rivet 29 MS21042L3 Nut 2 MS21042L3 Nut 2 MS21069L3 Nut Plate 8 MS21069L08 Nut Plate 1 MS21071L08 Nut Plate 1 MS21071L08 Nut Plate 1 MS21071L08 Nut Plate	

W/O:		WORK	ORDER C	CHANGES					
DATE STEP	PRC	CEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
				e e e					
Part No:	PAR #:	Fault Category:		N	CR: Yes	No DQ	A :	Date:	
								Date:	

NCR:	WORK ORDER NON-CONFORMANCE (NCR)										
DATE STEP		Description of NC		Corrective Action Section B			Corrective Action Section B		Verification Approva	A	
	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspecto			

NOTE: Date & initial all entries

Wednesday, 4/5/2006 3:23:55 PM Date: **Process Sheet** User: Kim Johnston Drawing Name: VERTICAL REFFERENCE DOOR ASSEMBLY Customer: CU-DAR001 Dart Helicopters Services Part Number: D412711041 Job Number: 26543 Job Number: Description: Seq. #: **Machine Or Operation:** 5-Apply Dart P/N & B/N using fine point permanent marker INSPECT 100% KITS FOR COMPLETENESS 4.0 QC4 Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS Send this W/O back to DartKit to be stocked at Eagle PACKAGING RESOURCE #1 PACKAGING 1 5.0 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: DOCUMENT CONTROL 6.0 DC Comment: DOCUMENT CONTROL Inspection Level 21 Job Completion

Dart Aerospace Ltd

W/O:		WORK ORDER CH	IANGES				
DATE	STEP	PROCEDURE CHANGE	Ву	By Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		•		•		•	•
Part No) :	PAR #: Fault Category:	NCR: Yes	No DQ	A: D	Date: <u> </u>	6/05/18
			QA: I	N/C Close	d:	_ Date: _	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)									
		Description of NC		Corrective Action Section B	3	Verification					
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspecto			

NOTE: Date & initial all entries